Panel cut outs:

* 15mm lip inwards
* Side panel bottom must be centred on x and low on y

Back and side bottom access hatch

* 30 offset frame
* 400 length x 600 width
* Holes 9 mm – 1 width 2 length
* Thickness - 1.2
* 15 mm lip

Tank hatch cut out

* 250 mm

Legs

* Move to other side

drift eliminator access hatch

* Thickness - 0.7
* Holes 9 mm – 1 width 2 length
* 15 mm lip

Water tray access hatch

* Thickness - 0.7
* Holes 9 mm – 1 width 2 length
* 15 mm lip

Water tray

* Add side panels

Slotted panel

* 4 rows x 9 columns
* Row 2 and 4 offset

Float valve hole

* 25 mm
* Centred between back panel and slotted panel